Work Ord November-02-1	er ID 7597 1 10:47:33 AM	3		*759	773*							Page 1
Item ID: Revision ID: Item Name:	D3297-1-0098 HOSE ASS'Y	9		Accept	*N900	040	100)*	Setup	Start Stop	1 🗸	S1* S2*
Start Date: Required Date: Reference:		tart Qty: 4.00 teq'd Qty: 4.00	*4* *4*		Cust Item I	D:						
Approvals:	Process Plan:QC:	M.L.J	Date: 11110	7 Tooling: SPC (Y/N):		ate:			Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center II	-	peration escription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
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*100 *100* Purchasing Purchasing	PU	JRCHASING Memo	9- <u>1 lab</u> el and include with	0.00						þ	//-	11-02- (A)
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*110	Re	ceive & Inspect for Da	mage & Mat'l Certs	0.00					//	T UM	1 2 1	(2)
Packaging		Memo		0.00						441	22 (<i>H</i> —

Ensure Material Release Note is attached

Packaging

Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval Approval DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B Verification **Description of NC Approval Approval** DATE **STEP** Sign & **Action Description** Initial Section A Section C QC Inspector Chief Eng Chief Eng Date Chief Eng

Work Order ID 75973 *75973* Page 2 November-02-11 10:47:33 AM Item ID: D3297-1-0098 Accept *N900040100* Setup Start **Revision ID: Item Name:** HOSE ASS'Y **Start Date:** 02/11/2011 Start Qty: 4.00 **Cust Item ID:** Req'd Qty: 4.00 **Required Date: 16/11/2011 Customer:** Reference: Run Start Date: **Tooling:** Approvals: Process Plan: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ **Operation** Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. **Work Center ID Description Run Hours** Code **Oty Qty** Number Stamp 120 QC6- Inspect dimensions to drawing Luluicy *120* QC 0.00 Memo Quality Control 130 0.00 Small Fab *120* Small Fab 0.00 Memo Small Fab Install D2729-1 as per Dwg D3297 using D2182-045 Heat Shrink Batch: 2564 Identify as per dwg & Stock Location: 14 140 0.00 *140* Packaging 0.00

Memo

Packaging

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval** Approval DATE STEP PROCEDURE CHANGE By Date Qtv Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE **STEP** Sign & Initial **Action Description** Section C Chief Eng QC Inspector Section A Date Chief Eng Chief Eng

-	Work Order ID 75973 November-02-11 10:47:33 AM			*75973*								Page 3
Item ID: Revision ID: Item Name:	D3297-1-009			Accept	*N900	040	100) *	Setup	Start Stop	1 41	S1* S2*
Start Date: Required Date: Reference:	02/11/2011 16/11/2011	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item l Customer:	D:					ı u	
Approvals:	Process Pla	n:	Date:	Tooling:	D:	ate:	_		Run	Start	*N	R1*
	QC:		Date:	SPC (Y/N):	Da	ate:				Stop	*N!	R2*
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
*150 *150* QC		QC21- Final Inspection	- Work Order Release	0.00						<i>v</i>	rluf	28

Quality Control

MF 11-11-25

Dart Aerospace Ltd

W/O:		· · · · · · · · · · · · · · · · · · ·	WC	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Е	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						i				
									•	
		4								
Part No	:	PAR #:	Fault Cate	gory:	_ NCR:	Yes N	lo DQ/	A :	Date:	
	R	esolution:	Disposition	າ:	QA: N	/C Clo	sed:		Date:	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (I	NCR)				
DATE	CTED	Description of NC		Corrective Action Section B			Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Section		Chief Eng	QC Inspector

Picklist Print

November-02-11 10:47:37 AM

Work Order ID: 75973

75973

Parent Item:

D3297-1-0098

D3297-1-0098

Parent Item Name: HOSE ASS'Y

Start Date: 02/11/2011

Required Date: 16/11/2011

Page 1

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP: B04.11.09Added Step 5KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
156001-6D0096		Purchased	No			110	Each	0.0000	1	4		•	
156001-6	D0096	•							**		Lell	423	(4)
D2182-045		Manufactured	No			130	Each	0.0000	1	4	- 1	/	
D2182-04 Heat Shrink 4.5" Long	15								**	Ef	54/11	128	
D2729-1		Manufactured	No			130	Each	0.0000	1	4 ///	7/1	/ / -	
D2729-1 Dart Logo label	•								**	18	<u> </u>	1/25	

Dart Aerospace Ltd

W/O:			V	VORK ORDER CHANGI	ES				•
DATE	STEP	PRO	CEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA	\:	Date: _	
		esolution:							
NCR:		V	VORK OR	DER NON-CONFORMA	NCE (NCR))			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	on C	Chief Eng	QC Inspector
							,		



DESIG	井	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHEC	KED A	APPROVED,	DRAWING NO. REV. C
	#		D3297 SHEET 1 OF 1
DATE		,	TITLE SCALE
05.0	01.21		HOSE ASSEMBLIES NTS
Α		04.07.06	NEW ISSUE
В		04.11.01	STRATOFLEX P/N WAS AEROQUIP P/N
С		04.11.18	T50 CORRECTED TO TSO
D		05.01.21	CORRECT STRATOFLEX P/N



HOSE FITTING P/N 676-60	HOSE FITTING P/N 676-6D
HOSE FITTING P/N 676-6D	HOSE P/N 156-6 1 P/N 680-60 03227-3
HOSE FITTING P/N 676-4S	HOSE FITTING P/N 676-4S

	HOSE SPECIFICATION			
DART P/N	STRATOFLEX P/N	VENDOR	Α	В
D3297-1-0098	156001-6D0096	API	9.75	
D3297-1-0130	156001-6D0130	API	13.00	
D3297-1-0121	156001-6D0121	API	12.13	
D3297-3-0085	156005-6D0085	API		8.50
D3297-3-0210	156005-6D0210	API		21.00
D3297-3-0350	156005-6D0350	API		35.00
D3297-5-0410	156001-4\$0410	API	41.00	

 $\left. \begin{array}{l} \text{D3297-1-XXXX HOSE ASSEMBLY} \\ \text{D3297-3-XXXX HOSE ASSEMBLY} \\ \text{D3297-5-XXXX HOSE ASSEMBLY} \end{array} \right\} \begin{array}{l} \text{WHERE XXXX REPRESENTS} \\ \text{HOSE LENGTH IN TENTHS OF INCH} \\ \end{array}$

ENGINEERING

RETURN TO

SHOP COPY

UNCONTROLLED (OPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

M.C.J

11111102

EG: 12.125" LONG: D3297-1-0121

41.00" LONG: D3297-5-0410 8.50" LONG: D3297-3-0085

NOTES:

1) IDENTIFY WITH DART P/N & B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK

2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

3) ALL DIMENSIONS ARE IN INCHES

4) HOSE ASSEMBLIES TO MEET THE REQUIREMENTS OF TSO-C53a TYPE "A"

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Dart Aerospace Ltd

W/O:			WC	ORK ORDER CHANG	iES				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								!	
Part No		PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA	\:	Date:	
	Re	esolution:	Dispositio	n:	_ QA: N/C Cld	sed:		Date: _	
NCR:		,	WORK ORDI	ER NON-CONFORM	ANCE (NCR)			
DATE	STEP	Description of NC		ion B	Verific		Approval	Approval	
DAIL	SILF	Section A	Initial Action Description Chief Eng Chief Eng		Sign & Date	Section	n C	Chief Eng	QC Inspector
					i	1			1



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO15342

Purchase Order Date 11/2/2011 PO Print Date 11/2/2011

Page Number 1 of 1

Order From:

VC-AER002

AEROSPACE PRODUCTS INTERNATIONAL P.O. BOX 223, STATION M CALGARY, AB T2P 2H6

CA

11-11-04

Contact Name

Vendor Phone

800 214 7404

Vendor Fax

800 214 8875

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms Currency Net 30 CAD

FOB

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Unit of	Req Qty/ f Measure	Ship Method	Unit Price	Extended Price
156	6005-6D0210	HOSE ASS'Y	11/4/2011 Yes	4.00 Each	FedEx Overnigh	\$114.4300	\$457.72
		Special Inst:	AS PER DWG: D3297 REV: D B75971				
2 /156	6001-6D0096	HOSE ASS'Y	11/4/2011	4.00	FedEx Overnigh	\$60.1900	\$240.76
			Yes	Each			
		Special Inst:	AS PER DWG: D3297 REV: D B75973				
3 150	6005-6D0085	HOSE ASS'Y	11/4/2011	4.00	FedEx Overnigh	\$99.3700	\$397.48
	•		Yes	Each			
						2	·
en Services		Special Inst:	AS PER DWG: D3297 REV: D B75972	,			
	and the second seco	en e			PO	Total:	\$1,095.96



No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date:

11/2/2011



API 2461 46th Ave. LACHINE QC H8T 3C9 CANADA

Phone: 514-636-5720 Fax: 514-636-6092 GST # 143526788RT

PKICING LIST

NUMBER DATE 11/22/2011 •

PLEASE REMIT TO:
PO Box
Calgary AB T2P 2H6
REFER TO INVOICE NUMBER WHEN REMITTING

5101879

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

6100481

SHIP TO DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

Phone No: 613-632-9577

Page: 1

		CARTONS		R NO. / DELIVERY NO. 924 - 80957945	ER NO. ORDE	RCHASE ORD	USTOMER PL
	1			DELIVERING PLANT API - Montreal			IIPPED VIA
EXTENDED PRICE	UNIT PRICE	LIST PRICE	U/M		DESCRIPTION MATERIAL		QUANTITY
457.72	114.43	195.61	EA	156005-6D-021		SHIPPED	RDERED
240.76	60.19	102.89	EA	156001-6D-009	156-6 HOSE ASSEMBLY		4
397.48	99.37	169.86	ĒA	156001-6D-008	156-6 HOSE ASSEMBLY		4
			LA	156005-60-006	156-6 HOSE ASSEMBLY		4
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1.10.46					Item Total		
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TOTAL CAD 1,238.44



API 2461 46th Ave. LACHINE QC H8T 3C9 CANADA



Pack List

Shipping Address

DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7

CANADA

Forwarding Agent's Address

Shipping Instructions

Detailed Shipping Instructions at the end of the document

Packing Instructions

Detailed Packing Instructions at the

Information

Document Number

Document Date

Purchase Order No.

Purchase Order Date

Sales Order Number

Sales Order Date

Customer Number

Shipping Conditions

Incoterms

Cust Ship Acct

Delivery Date

Bill of Lading

80957945

11/22/2011

PO15342

11/04/2011

845924

11/04/2011

6100481

FXPri 1D (Intl 1-3D)

11/23/2011

Total Volume

Carrier

0.012 IN3

FedEx

	the document			Quantity Weight	Batch Num
Item	Matoria	Material Descript		Quantity Weigh	
10	156003-6D- 0210	156-6 HOSE AS	SEMBLY		
	Batches 0002 295344 (PQ:45	00166939) 156-6 HOSE AŞ	4 EA SFMBLY	O LB	
20 (156001-6D- 0096 Batches	(500166939)	Julu124 4 EA	O LB	
30	0002295341 (PO:45 156005-6D- 0085	156-6 HOSE AS	SEMBLY		
	Batches 0002295342 (PO:4	500166939)	4 EA	0 LB	

Shipping and Packing Instructions

I hereby certify that th eaircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor approval number

77-98 has been granted.

Authorized Signature



Certificate of Conformance

Customer <u>API MONTREAL</u>
Sales Order# <u>4500166939</u> PO# ____

Date 11/16/2011

We hereby certify that all the above parts, including all materials, have been manufactured, tested, inspected and packed in conformance with all of the requirements of your order and the applicable government specifications & standards. Records of tests, inspection and certification indicating the above conformance are on file at Aerospace Products International and are available for your examination.

It is further certified that on any hose assemblies marked with a TSO, parts and/or materials reflected therein were produced under Federal Aviation Administration approved manufacturing quality control systems/methods as set forth in the FAA issued technical standard order authorized (TSOA) issued to Stratoflex and (b) such parts and/or material are new and are in condition for safe operation.

If applicable, satisfactory compliance with the conditions and test required for TSO approval indicates the hose assembly has met the minimum performance standards as stated in the TSO. Furthermore, it is the responsibility of the installer to determine the installation eligibility and that it will not cause the hose assembly to be subjected to conditions in excess of those for which it has been approved.

For API